

Heavy Duty Gas Line Regulator 1780 Series

Application

The 1780 Series Regulators are designed for final line pressure regulation on gas distribution systems. They are suitable for a variety of gases in medical or industrial applications. The 1780 Series Regulators have a balanced seat, are constructed with oxygen compatible materials, and have the same valve design, brass body, and internal parts as the premium BR-1780 Series. Flow performance is equal to the BR-1780 Series. Compatible with oxygen, nitrogen, argon, hydrogen, helium, CO₂, and LNG.

Features

- Maintains a steady downstream pressure across a range of inlet pressures commonly provided by a cryogenic bulk tank
- Large seat and diaphragm areas provide high capacity with sensitive control of delivery pressure with low falloff
- Two ¼" FNPT delivery pressure gauge ports are located (plugged) on each side of the valve
- Two bonnet drain/vent holes to allow for different mounting orientation
- T-handle adjusting screw
- Maximum inlet pressure is 500 psig (34.5 barg)
- Available in four delivery pressure ranges (A-D)
- Temperature range: -40° F to +165° F. (-40°C to +74°C)
- Cleaned per CGA G-4.1 for oxygen service
- 100% Factory Tested

Materials

Body Forged Brass
 Bonnet Nickel Plated Aluminum
 Diaphragm Nitrile with PTFE liner
 Springs and Fasteners Stainless Steel
 Other valve parts Brass
 Seat Disc & O-Rings Viton is standard

For Carbon Dioxide or Nitrous Oxide service: Specify EPDM material for seat disc and O-rings, add "E" to end of part number.

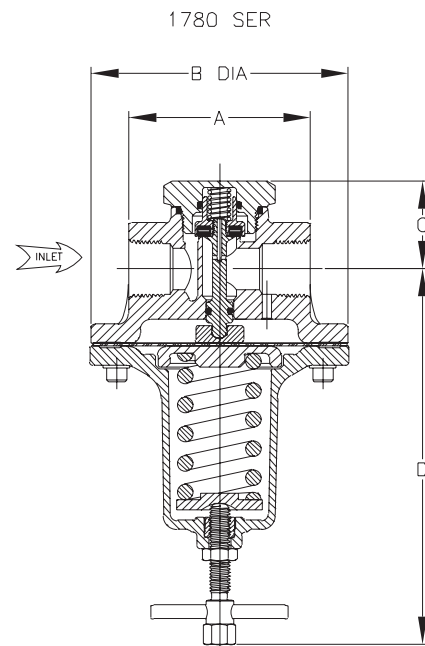
Ordering Information

Part Number	Delivery Pressure Range	Pressure Gauge*		Inlet & Outlet (F.N.P.T.)		Dimensions								Cv (Kv)
		Range (psig)	P/N			"A"		"B"		"C"		"D"		
				Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	
1784A	5-55 psig (0.3-3.8 barg)	1-100	1286	½"	22	2.82"	1.28	3.62"	1.64	1.38"	.62	5.47"	2.5	3.1 (2.68)
1784B	40-110 psig (2.8-7.6 barg)	1-200	S1679											
1784C	100-200 psig (6.9-13.8 barg)	1-400	15578											
1784D	175-300 psig (12.1-20.7 barg)													
1786A	5-55 psig (0.3-3.8 barg)	1-100	1286	¾"	34	3.31"	1.50	4.69"	2.12	1.60"	.72	6.84"	3.1	4.8 (4.15)
1786B	40-110 psig (2.8-7.6 barg)	1-200	S1679											
1786C	100-200 psig (6.9-13.8 barg)	1-400	15578											
1786D	175-275 psig (12.1-19.0 barg)													
1788A	5-55 psig (0.3-3.8 barg)	1-100	1286	1"	45	3.31"	1.50	4.69"	2.12	1.60"	.72	6.84"	3.1	5.5 (4.75)
1788B	40-110 psig (2.8-7.6 barg)	1-200	S1679											
1788C	100-200 psig (6.9-13.8 barg)	1-400	15578											
1788D	175-275 psig (12.1-19.0 barg)													

*Regulator sold without gauge. Order gauge separately.



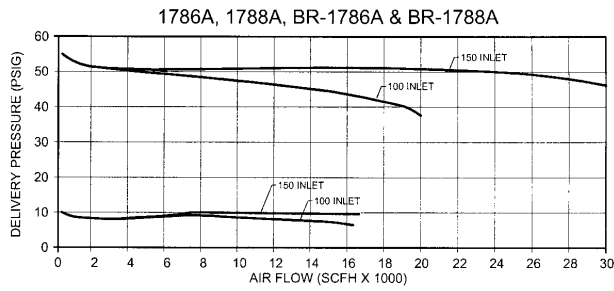
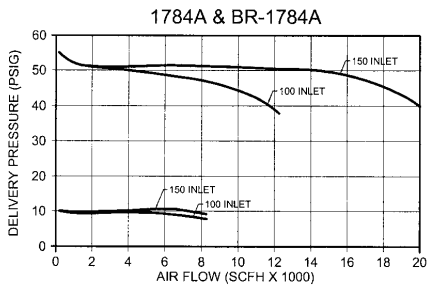
1780 Series



Heavy Duty Line Regulators Performance Curves

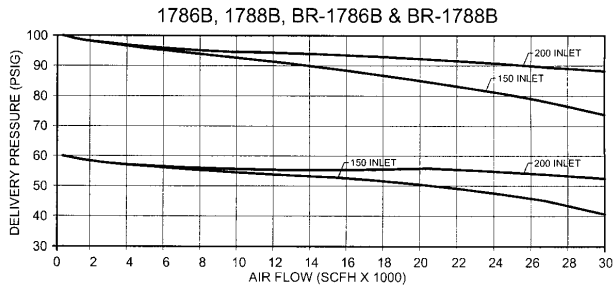
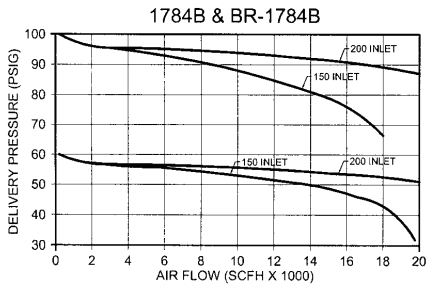
1780 Series & BR-1780 Series

"A" spring range 5 - 55 psig



Gas Conversion Table	
Service	Multiply Air Capacity By:
Fuel Gases	0.86
Helium	2.69
Hydrogen	3.79
Nitrogen	1.02
Natural Gas	1.25
Acetylene (15 psi max.)	1.06
Argon	0.85
Carbon Dioxide	0.81
Nitrous Oxide	0.81
Oxygen	0.95

"B" spring range 40 - 110 psig



"C" spring range 100 - 200 psig

